



Dart Aerospace Ltd.
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007202

646.9703
Job Sheet 187938



Part No: 646.9703

Job Qty: 4 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E Sheets 1-3&7 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Stores/Pkg-2		DEC 21 2018
110	Packaging	4 pcs	1/18/19	1/18/19	0.00	0.00	Packaging1-1		DEC 21 2018
120	Small Fab	4 pcs	1/18/19	1/18/19	0.00	1.33	Small Fab-1		36 DAS
130	QC	4 pcs	1/18/19	1/18/19	0.00	0.00	QC5		JAN 07 2019 68
140	Packaging	4 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-1		JAN 07 2019 6 9-89
150	QC21-SA	4 Ea	1/18/19	1/18/19	0.00	0.00	QC21		2-89

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

JAN 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9711	Blade	8 Ea (2 ea)	90-Start up Operation	5104600
646.9713	Body	4 Ea (1 ea)	90-Start up Operation	5116376
MS21042L08	Nut	24 Ea (6 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	24 Ea (6 ea)	90-Start up Operation	5104359
NAS1149FN832P	Washer	48 Ea (12 ea)	90-Start up Operation	5136368

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9711	8	43	0
	646.9713	4	32	0
	MS21042L08	24	1,602	0
	MS27039-08-19	24	1,070	0
	NAS1149FN832P	48	2,343	0

Specifications

s could not be found.

Plex 12/21/18 12:29 PM Dart.lajeunesse.marie



Container No: S140062



Part: 646.9703

Job No: 187938

Serial No/Batch: S140052

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 12/21/18

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					